

ALLOY DATA SHEET EN-AW 6060[AlMgSi] (Type: General extrusion alloy)

The alloy EN AW-6060 is a widely used extrusion alloy, suitable for applications where no special strength properties are required. Parts can be produced with a very good surface quality, suitable for many coating operations. Typical application fields are furniture, finishing materials, windows and doors, carbody finishing, façade construction, lighting columns and flagpoles, architecture, and food industry.

Chemical composition according to EN573-3 (weight%, remainder Al)

Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	remarks	others	
									each	total
0.30-0.6	0.10-0.30	max. 0.10	max. 0.10	0.35-0.6	max. 0.05	max. 0.15	max. 0.10		max. 0.05	max. 0.15

Mechanical properties according to EN755-2

Temper*	Wallthickness e*** [mm]	Yield stress Rp _{0.2} [MPa]	Tensile strength Rm [MPa]	Elongation		Hardness** HB
				A [%]	A ₅₀ [%]	
T4	≤ 25	60	120	16	14	45
T5	≤ 5	120	160	8	6	55
	5 < e ≤ 25	100	140	8	6	50
T6	≤ 5	150	190	8	6	65
	5 < e ≤ 25	140	170	8	6	60
T66	≤ 5	160	215	8	6	70
	5 < e ≤ 25	150	195	8	6	65

*Temper designation according to EN515: T4-Naturally aged to a stable condition, T5-cooled from an elevated temperature forming operation and artificially aged, T6-Solution heat treated, quenched and artificially aged, T66-cooled from an elevated temperature forming operation and artificially aged to a condition with higher mechanical properties through special control of manufacturing processes. (T6/T66 properties can be achieved by press quenching)

** Hardness values are for indication only

***For different wall thicknesses within one profile, the lowest specified properties shall be considered as valid for the whole profile cross section

Physical properties (approximate values, 20°C)

Density [kg/m ³]	Melting range [°C]	Electrical Conductivity [MS/m]	Thermal Conductivity [W/m.K]	Co-efficient of thermal Expansion 10 ⁻⁶ /K	Modulus of Elasticity [GPa]
2700	585-650	28-34	200-220	23.4	~70

Weldability¹

Gas: 3 TIG: 2 MIG: 2

Typical filler materials (EN ISO18273): SG-AlMg5Cr(A) or AlSi5, and AlMg3 when the product has to be anodised. Due to the heat input during welding the mechanical properties will be reduced by approximately 50% (ref. EN1999-1).

Machining characteristics¹

T4 temper: 3

T5 and T6 temper: 2

Coating properties¹

Hard protecting
anodising: 1

Decorative/bright/colour
anodising: 1

Corrosion resistance¹

General: 1 Marine: 2

¹Relative qualification ranging from 1-very good to 6 unsuitable

